



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2932-2
Job Sheet 174574



Part No: D2932-2

Job Qty: 1 ea

Part Name: Saddle RH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Machining-1	N/A	
140	HandFinish	1 pcs		3/29/18	0.00	0.06	HandFinish1		
150	Powdercoat	1 pcs		3/30/18	0.00	0.04	Powdercoat1		
160	QC	1 pcs		3/30/18	0.00	0.00	QC3		
170	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1	5+396	
180	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		
M128700 START: 8:30 OUT: 3:30 FINISH: 8:30									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2932-2UP	Saddle RH Out, 206	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2932-2UP	1	5	0

Part Specifications

Specifications could not be found.

Plex 3/19/18 9:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermof- ☐ Cross tube ☐ " " ☐ Water Jet ☐ I. Eng. Coord. ☐ e/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		
Date : _____	Step #: _____	MRB (QS1042) Approval 		
Description 		Completed By 		
		Lead hand / Supervisor Approval Verification 		
		QC / QA Coordinator Approval 		

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Date: 03/20/18

Container No: S052986
Part: D2932 - 2
Job No: 174574
Serial No/ Batch: S052986
Revision: _____
Inspector: _____

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

C. .../Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center
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Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence

OTHER : _____